# BODY ELECTRICAL

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### DESCRIPTION

The body electrical system is of 12 volt system with integrally constructed lightings, and wiring harnesses.

The special feature of the headlights is that these can be retracted during day driving, and are incorporated with electric motors which are actuated by the headlight retracting switch located on the instrument panel.

This car is also provided with a hazard flasher for emergency purpose utilizing the turn signal lights actuated by the switch installed on the instrument panel. On the LHD car, driving lights are installed which can be utilized as headlight

horn for car-passing purpose.

Fog lights are installed on the RHD car in place of the driving lights. The driving lights are available as available equipment if desired.

For removal, disassembly, and other procedures, refer to the descriptions on the following paragraphs.

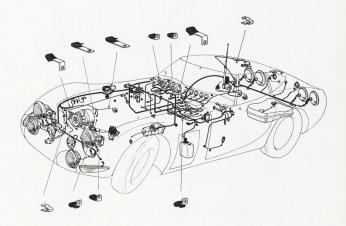


Fig. 16-1 Body Electrical System

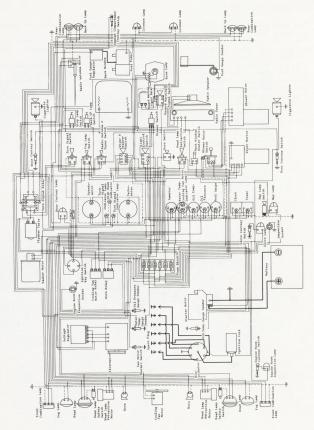


Fig.16-2 Wiring Diagram

### HEADLIGHTS

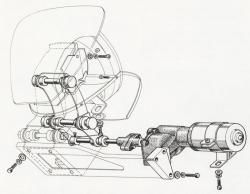


Fig.16-3 Retracting Mechanism

Y5313

The headlights are retractable as illustrated above provided with electric motors for each, actuated by the retracting switch installed on the instrument panel. The headlights will not light when the headlights are fully retracted. The sealed beams are of all-weather type.

### Removal

1. Raise the headlights by actuating the switch installed on the instrument panel, and loosen the headlight cover retaining bolts, then remove the headlight cover.



Fig.16-4 Headlight Cover V1515 Removal

- 2. The headlight assembly cannot be removed independently, therefore, the following procedures are necessary.
  - a. Remove the fog light assembly by removing the fog light cover. Remove the fog light retaining ring. and disconnect the fog light wiring connection, then remove the fog light unit.

Remove the fog light housing retaining screws, and remove the fog light housing with the fog light unit mounting ring, and the housing packing.

b. To remove the turn signal light assembly, disconnect the turn signal wiring from the connection. Loosen the turn signal light attaching screws, then remove the turn signal assembly.

- c. To remove the hood, refer to Hood Removal procedures.
- Raise the headlight, and remove the retracting headlight link front cover, then retract the headlight and remove the retracting link rear cover.



Fig. 16-5 Cover Removal V1516

- Remove the two retracting motor mounting bolts from the motor bracket.
   Remove the two retracting gear housing mounting bolts from the retracting bracket.
- Remove the four retracting bracket mounting bolts from the rear side of the front fender.
- Next, remove the headlight assembly with the retracting motor assembly.



Fig.16-6 Removing Headlight
Assembly V1517

 Loosen the two retracting motor to link retaining bolts, and disconnect the retracting motor, and the link

### Installation

Follow the removal procedures in the reverse order.

# Caution:

After installing the headlight assembly always align the headlights.

### Inspection & Adjustment

- Ensure that the headlight cover, and the fender surfaces are aligned. If necessary, adjust the cover to specified limit of ± 1.0 mm.
- When retracting the headlights, inspect the headlight safety switch for correct operation.
- Inspect the headlights for smooth operation during rising, and retracting operations.
- The movement of the headlights must be the same for right, and left lights.
- Installing the wire harness for the headlight, be sure to thread through the inside of the support.

### Headlights Alignment

The headlights alignment should be performed with all the tires with the specified inflation (1.9 kg/cm² or 27 psi), and the car being unloaded with the trunk empty except the car tools. Before making the adjustment, bounce the car by pushing on the centers of both front, and rear bumpers to level the car.

To align the headlights by means of a wall screen, select a level position in the shop.

Lay out the floor, and the wall as illustrated in figure 16-7, 16-8.

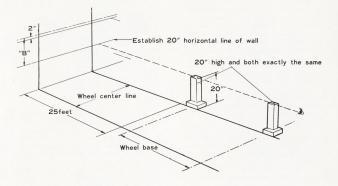


Fig. 16-7 Headlight Alignment with Wall Screen

Z0310

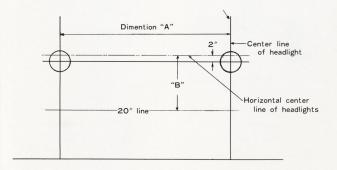


Fig. 16-8 Headlight Alignment with Wall Screen

- 1. Establish the headlight horizontal centerline by subtracting 20 inches from the actual measured height of the headlight lens center from the floor, and adding this dimension (dimension "B" of figure 16-8) to the 20 inches reference line obtained by sighting over the uprights.
- Draw a horizontal line 2 inches below and parallel to the headlight horizontal centerline.
- Then draw the headlight vertical centerlines on the screen as measured on the car (dimension "A" of figure 16-8).
- Adjust the headlight by means of the adjusting screws so that the headlights high beam will come to "F".

# Disassembly - Retracting Motor

 Loosen the two attaching nuts, and remove the motor from the gear housing.

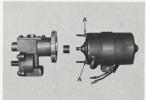


Fig.16-9 Motor Removal V1518

- Loosen the motor holder retaining screw, and remove the motor holder from the motor.
- 3. Remove the two housing "A" retaining nuts on the through bolts. Disconnect the connections of the two lead wires (green & red) to the field coil wiring by melting the solder at the connections, then remove the wire with the housing "B".

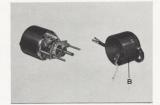


Fig.16-10 Motor DisassemblyW5781

4. Remove the brush holder terminals to the field coil wiring by melting the solder at the terminals. Loosen the two brush holder retaining nuts, then remove the brush holder with the armature from the housing



Fig.16-11 Armature Removal

W5782

Disassemble the brush holder, and the armature.



Fig.16-12 Field Coil W5783

6. Remove the two through bolts, and disassemble the field coil with the stator from the housing "B".

# Inspection - Retracting Motor

Inspect the following, and repair or replace the part/s if necessary.

1. To check the armature coil, connect a circuit tester from the commutator to the armature core for ground.

If the tester needle moves, the armature coil is defective.

Replace if necessary.



Fig. 16-13 Armature Coil W5784 Ground Test

2. Check the open circuit of the armature coil, by connecting the tester circuit between the two segments of the commutator.

If the tester needle does not move. the armature coil is defective. Replace if necessary.



Fig. 16-14 Armature Coil Open Circuit Test

3. Check the armature for short circuit by placing the armature on a growler, and hold a hacksaw blade over the armature core while rotating the armature.

If the hacksaw blade vibrates, the armature is shorted.

Replace the armature is necessary.



Fig.16-15 Armature Coil W5786 Short Circuit Test

- 4. Inspect the commutator for roughness, burnt or scored surface. If necessary, repair or replace the armature.
- 5. To check the field coil for ground, connect a circuit tester between the field coil, and the stator core. If the tester needle moves, the field coil is defective. Replace the field coil.



Fig. 16-16 Field Coil W5787 Ground Test

6. To check for open circuit of the field coil, connect the circuit tester between the field coil lead wires. If the tester needle does not move, the field coil is defective.



Fig.16-17 Field Coil Open W5788 Circuit Test

### Assembly

Follow the removal procedures in the reverse order.

### Note:

The follow precautions should be adhered upon installation.

a. Apply few drops of turbine oil onto the felt washer installed onto the splash ring on both ends of the armature.



Fig.16-18 Armature W5789 Lubrication

b. Also apply turbine oil onto the felt washer at the oil-less bearings of the housing A and B

c. The armature thrust adjustment of the motor should be made only at the motor.



Fig.16-19 Housing W5790

Prepare one or two of each washer (part No. 90099-01319, and 90099-01165) to be installed to the side surface of the armature shaft brush holder side, and adjust the thrust play to  $0.05 \sim 0.2 \,$  mm or  $0.002 \sim 0.008$ ".

- d. Care should be exercized so as not make a mistake in connecting the left and right field coil lead wires (green and red) to the brush holder.
- e. Be sure to install the bushing between the brush holder, and the stator core when inserting the through bolt into the brush holder.
- f. After assembling the motor housing "A" and "B", coat or paint with a sealer or same quality of water-proof paint to the joints to prevent water entering the motor.

### Disassembly - Gear Housing

- Loosen the two attaching nuts, and remove the gear housing from the retracting motor.
- Loosen the four cover plate attaching screws of the drive shaft side, and remove the cover plate with the drive shaft.
   Next, disassemble the cover plate

and the drive shaft.



Fig. 16-20 Gear Housing W5792 Disassembly

3. Loosen the four cover plate attaching screws at the gear side, and remove the cover plate with the gear, then disassemble the cover, and the gear.

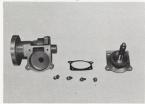


Fig. 16-21 Gear Housing W5793 Disassembly



Fig. 16-22 Gear Housing W5794 Disassembly

4. Remove the worm shaft set screw. and remove the ball and the shaft.

### Inspection

Inspect the drive shaft brass gear, and the bakelite gear for damage or

If defective, repair or replace as necessary.

# Assembly

Follow the disassembly procedures in the reverse order.

### Note:

Care should be taken on the following upon assembly.

a. Fill the gear housing with multipurpose grease.



Fig.16-23 Gear Housing W5795 Assembly

b. The worm shaft thrust play adjustment should be accomplished by installing the two washers (90099-01328) at the bearing side, and adjust to the specification of 0.05 to 0.2 mm (0.002 ~ 0.008") by turning the worm shaft adjusting screw.

The adjustment should be performed by screwing in the adjusting screw fully, then screw out 1/2 of a turn. After the adjustment, lock the adjusting screw with a punch at two places, and paint with white paint to prevent loosen-

c. To adjust bakelite gear shaft thrust play, install the two washers (90099-01328) at the worm gear

side, then install two to three washers (90099-01328) at the bakelite gear side to obtain the specified clearance of  $0.05 \sim 0.2$  mm or  $0.002 \sim 0.008$ ".

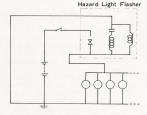
d. To adjust the brass gear drive shaft thrust play, install one to two of each washer (90099-01194) or (90099-01195) at the housing side, then install one to two of each washer (90099-01147) or (90099-01148) at the cover plate side to obtain the specified clearance of 0.05 ~ 0.2 mm (0.002 to 0.08\*).

# Test After Assembly

After assembling the retracting motor, inspect the motor, and the gear housing performance by testing it at no load.

Connect the battery (12 volt) positive cable to the leading wire (green) of the motor as shown in figure 16-24, and ground the battery ground cable to the motor housing. In this condition, the revolution of the drive shaft should be more than 6 rpm, and the amperage should be less than 3 amperes.

### TURN SIGNAL LIGHT



Turning direction of the drive shaft should be clockwise looking from the drive side of the case.

The turning direction will change to counterclockwise when the battery positive cable is connected to the "red" leading wire of the motor.

Ensure that the motor will produce any abnormal noise in the housing during the test.



Fig.16-24 No Load Test V1519

### Installation

Follow the removal procedures in the reverse order.

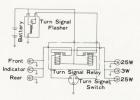


Fig.16-25 Turn Signal Light & Hazard Light Circuit

G0434

The turn signal lights are connected in parallel with the front and rear turn signal lights, and the flasher circuit is as illustrated above.

The hazard light circuit is connected with the turn signal circuit incorporated with an independent switch, and a flahser.

# Turn Signal Relay Specification:

Voltage

Current capacity Magnet

Capacity

Minimum operating voltage

Point gap Air gap (point contacted)

Point contact pressure

12 volts 5 amperes

Energized continously

53 watts Less than 10 volts

0.3 ~ 0.4 mm (0.012 ~ 0.016")

0.1 mm (0.004")

Over 50 grams (1.8 oz)

# Turn Signal Flasher Specification:

Voltage 12 volts

Type Polarity Capacity

Cycle
Operating voltage capacity
Current

Condenser relay Negative ground

25 + 25 + 3 watts 50 ~ 120 per minute 10 ~ 16 volts

3.82 ~ 3.90 amperes

# Hazard Light Flasher Specification:

Voltage 12 volts

Type Condenser relay
Polarity Negative ground
Capacity 25 + 25 + 3 watts x 2
Cycle 75 ~ 95 per minute

Cycle 75 ~ 95 per minute
Operating voltage capacity 10 ~ 16 volts
Current 7.10 ~ 7.30 amperes

Trouble Shooting

# Symptoms & Probable Causes

Remedies

# 1. Flashing cycle differs on right & left sides.

a. Wrong capacity bulb utilized

b. Defective groundc. Defective wiring contact

c. Defective wiring contact
d. Defective relay point contact

Replace the wrong bulb

Correct Correct Repair

# 2. Flashing operates only on one side.

a to d same as above

e. Burnt out bulb f. Burnt relay coil Replace Replace

# 3. Turn indicator lights inoperative.

a. Burnt out fuse or poor contact

Repair or replace

b. Defective flasher.

### Symptoms & Probable Causes

# Remedies

# 4. Turn indicator cancels improperly.

a. Less capacity bulb utilized b. Voltage dropped, fuse poor contact or wiring connection poor contact

Replace Repair or replace

c. Defective flahser

Replace

# 5. Flashing cycle excessive.

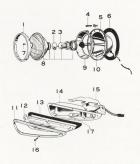
a. Large capacity bulb utilized b. Defective flasher

Replace Replace

# 6. Operates occasionally.

a. Wiring poor contact b. Defective flasher

Correct Replace



- 1. Fog light unit retaining ring 2. Bulb cap
- 3. Bulb (12V 35W)
- 4. Adjusting screw 5. Fog light housing and wire
- 6. Fog light housing packing
- 7. Screw
- 8. Fog light unit.
- 9. Fog light unit mounting ring

- 10. Fog light adjusting spring
  - 11. Front turn signal light rim
- 12. Front turn signal lens
- 13. Front turn signal light gasket
- 14. Front turn signal light body
- 15. Front turn signal light bracket
- 16. Screw
- 17. Bulb (12V 25/8W)

Fig.16-26 Fog Light & Parking Light (Front Turn Signal) Components Y5314

# Removal - Fog & Front Turn Signal Lights

To removal the front turn signal light the fog light must be removed before removing the front turn signal light.

- 1. Remove the fog light moulding, and the go light cover.
- 2. Remove the foo light retaining ring and disconnect the fog light connection, then remove the fog light assembly.
- 3. Remove the bulb from the fog light assembly if necessary.
- 4. To remove the front turn signal light, loosen the screws, and remove the light rim, and the light lens.

- 5. Turn the bulb counterclockwise while pushing in lightly.
- 6. Remove the front turn signal light bracket, then remove the front turn signal light assembly.

# Installation

Follow the removal procedures in the reverse order.

Note: The headlight horn light can be installed in place of the fog light if desired.

Always adjust the headlight horn light similar to the headlights by referring to Headlights Adjustment.

# REAR COMBINATION LIGHT, BACK-UP LIGHT, LICENSE

PLATE LIGHT

- 1. Rear combination light assembly
- 2. Rim (for rear combination and back-up) 3. Rear combination light lens
- Packing (for rear combination light and back-up light lens)
- 5. Bulb (12V 25/8W)
- 6. Rear combination light reflector
- 7. Stopper (for rear combination and
- back-up light reflector) 8. Body (for rear combination and back--up light)
- 9. Spring washer
- 10. Screw
- 11. Rear combination light socket and wire
- 12. Back-up light assembly
- 13. Lens (for back-up light) 14. Bulb (12V 26W)
- 15. Back-up light socket and wire
- 16. License plate light assembly 17. License plate light body
- 18. Bulb (12V 10W)
- 19. License plate light lens packing 20. License plate light lens
- 21. License plate light cover
- 22. Screw
- 23. Reflex reflector assembly
- 24. Reflex reflector body 25. Reflex reflector seat
- 26. Screw
- 27. Toothed washer
- 28. Nut
- 29. Rear combination light body packing
- 30. Spring washer
- 31. Nut

Fig.16-27 Rear Lights Components

Removal - Rear Combination Light

Note: When replacing only the bulb, remove the socket with the bulb from the inside of the luggage compartment by turning the socket counterclockwise and replace the bulb.

- 1. Remove the combination light finisher plate.
- Remove the combination light rim attaching screw, then remove the light unit.Remove the bulb.
- Remove the combination light housing.

# Installation

Follow the removal procedures in the reverse order.

# WINDSHIELD WIPER

# Description

The wiper motor composes of two main components. The electric motor, and the cranking mechanism.

The cranking mechanism is provided with an electric brake for automatic stopping at the same position whenever the wiper motor is switched off.

As the wiper arms are connected to the linkage shaft with serration, the adjustment of the wiping angle can be made easily.

#### Specification:

Voltage
No load operating current
With load operating current
Wiping angle: Right
Left

Blade tension Motor maximum torque

Cranking revolution (Low speed)

(High speed)

Motor type

Removal & Installation - Back-up Light

Refer to rear combination light procedures as the procedures are same.

Removal - License Plate Light

- Remove the attaching screws, and remove the light cover, light lens, and the gasket, then remove the bulb.
- Remove the rear bumper assembly, then remove the license light housing.

# Installation

Follow the removal procedures in the reverse order.

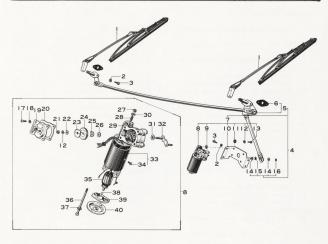
12 volts Less than 5.0 amperes Less than 15 amperes  $110^\circ\pm3^\circ$  $101^\circ\pm3^\circ$ 550 grams (1.210 lb) 50 cm-kg at high speed 70 cm-kg at low speed

More than 36 ~ 43 rpm at 6 cm-kg torque 25 rpm at 24 cm-kg torque More than 60 ~ 75 rpm at 6 cm-kg torque 30 rpm at 24 cm-kg torque

Direct current, series wound at high speed

Direct current, shunt wound at low speed

low speed



- 1. Windshield wiper arm and blade
- 2. Spring washer
- 3. Bolt
- 4. Motor and link assembly
- 5. Windshield wiper link assembly
- 6. Windshield wiper packing
- 7. Windshield wiper motor and bracket assembly
- 8. Windshield wiper motor assembly
- 9. Washer
- 10. Windhsield wiper bracket
- 11. Windshield wiper mounting cushion
- 12. Washer
- 13. Bolt
- 14. Washer
- 15. Washer
- 16. Snap ring
- 17. Screw
- 18. Washer

- 19. Wiper motor crank housing cover plate

- 21. Nut
- 22. Washer
- 23. Wiper motor cam plate
- 24. Wiper motor gear
- 25. Wiper motor shaft support
- 26. Washer
- 27. Nut
- 28. Screw
- 29. Wiper motor gear housing
- 30. Washer
- 31. Washer
- 32. Wiper motor crank arm
- 33. Wiper motor stator assembly
- 34. Screw
- 35. Wiper motor armature

- 36. Bolt
- 37. Washer
- 38. Ball
- 39. Wiper motor brush holder subassembly
- 20. Wiper motor crank housing cover packing 40. Wiper motor end frame

# Trouble Shooting

### Symptoms & probable Causes

# 1. Wiper motor does not operate

a. Worn or improper contact of

b. Shorted armature coil

c. Dirty or burnt commutator

d. Shorted or open circuit of field coil

e. Worn or frozen bearing of motor f. Burnt or poor contact of fuse

g. Wiring connection poor contact

h. Wiper switch poor contact

i. Defective wiper switch

# 2. Wiper will not stop

a. Wiper contact point improper adjustment

b. Open circuit of armature coil
 c. Open circuit of shunt coil

d. Wiper switch poor ground

e. Internal points poor contact

# 3. Wiper blade stops incorrectly

a. Wiper contact point improper adjustment

b. Dirty or burnt contact point

c. Terminal "+" poor contact
d. Wiper arm improperly installed

### 4. Improper wiping

a. Wiper blade rubber poor contact

 Wiper blade rubber harden or worn

c. Insufficient wiper blade tension

#### Removal

- Remove the battery ground cable from the battery ground terminal.
- Remove the steering column clamp by removing the steering column attaching bolts, then remove the steering column clamp sub-assembly.

### Remedies

Repair or replace

Repair or replace Repair or replace

Repair or replace

Repair or replace Repair or replace

Repair

Repair or replace

Replace

# Repair

Repair or replace Repair or replace

Repair

Repair

### Repair

Repair or replace

Repair Correct

Repair or replace

Replace

Repair or replace

- Disconnect the wiper arms with the wiper baldes.
- Remove the wiper link pivot attaching bolts.
- 5. Disconnect the wiring connector.
- Remove the wiper bracket attaching bolts, then remove the wiper

16-1

motor bracket, and the wiper link.

#### Disassembly

- Remove the cover plate, and packing from the gear housing.
- Tap the wiper crank arm lightly, and remove the cam plate and gear by removing the gear securing nut.



Fig.16-29 Wiper Motor V3878
Disassembly

- 3. Remove the two through bolts, and remove the end frame.
- Remove the brush holder, and brush by melting the solder, and remove the armature.
   Do not lose the balls installed at both ends of the armature shaft.



Fig.16-30 Wiper Motor V3879
Disassembly

#### Inspection

Wipe off the grease from the disas-

sembled parts with clean shop towel. Inspect the following, and repair or replace the part/s if necessary. Refer to Headlights Inspection.

- Check the point for contact press sure, and damage.
- Check the armature core for short with a growler tester.Clean the commutator with an emery cloth.
- Inspect the field coil for open circuit, and short.
- Check the brushes for wear, and damage.

### Installation

Follow the removal procedures in the reverse order.

Note: Apply multipurpose grease on the worm, worm gear, cam lever, and balls installed at both ends of the armature.

# Test After Assembly

 Connect the wiper motor socket to the socket in the car, and connect the battery cable, then check the no load revolution in accordance with the following specification.

No load operating current Less than 5.0 amperes

No load revolution 65 ~ 80 rpm at high speed 36 ~ 43 rpm at low speed

- 2. If defective, check the following.
  - a. Connect the (+) terminal of the motor to the battery (+) terminal, and connect the wiper motor bracket to the battery (-) terminal respectively.
    - b. The motor should run at high speed when the (+2) terminal is

connected to the battery (+) ter-

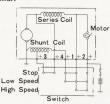


Fig.16-31 Motor Wiring G0437 Diagram

- c. The motor cranking should be stopped at the specified position when the (+2) terminal is disconnected from the battery (+) terminal.
- d. The motor should run at low speed when the (+2), and (+1) are connected to the battery (+) terminal.

Windshield washer specification:

Motor
Pump
Rated voltage
Operating current
Time rating
Delivery pressure
Delivery capacity
Nozzle diameter
Tank capacity
Weight

#### Trouble Shooting

### Symptoms & Probable Causes

- 1. Washer motor does not turn
  - a. Fuse burnt out
  - b. Wiring broken
  - c. Switch defective
  - d. Motor defective
  - e. Armature shaft rusty

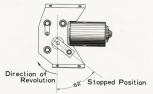


Fig. 16-32 Stopping Position G0436 of Crank

### WINDSHIELD WASHER

The windshield washer should never be operated without the washer fluid to prevent the over-load of the motor, and also not to operate over 20 seconds continuously

Direct current magnet type Centrifugal pump 12 volts Less than 3 amperes One second More than 0.4 kg/cm² (5.7 psi) More than 500 cc per minute One millimeter 1.3 liters (1.4 US qt., 1.1 Imp qt) Approx. 0.6 kg (1.3 lb)

### Remedies

Replace Repair Replace Replace Replace motor

# Symptoms & Probable Causes

### Remedies

- 2. Motor turns but will not pump washer fluid
  - a. Fluid lacking
  - b. Nozzle clogged
  - c. Hose defective
  - e. Pump defective

- Replenish Clean Replace
- Correct
- Replace motor

# Removal

 Remove the service lid lower panel LH side.



Fig.16-33 Washer Removal V1278

HORN

Weight

Specification:

Type Rated voltage Current

Usable voltage range Sound measurement

Frequency: high-pitch horn

low-pitch horn Outer diameter

Trouble Shooting

# Symptoms & Probable Causes

- 1. Horn will not sound
  - a. Fuse burnt out
  - b. Wire broken
  - c. Point contacting wrong with horn contacting plate
  - d. Horn defective

- 2. Pull out the pump assembly, then remove the tank, and the brakcet.
- Remove the pump assembly with the hose.
- 4. Remove the nozzles.

### Installation

Follow the removal procedures in the reverse order.

Electric flat type

12 volts

3.5 amperes 10 ~ 14 volts

110 ~ 115 phon (decibel)

325 ~ 355 cycles 275 ~ 305 cycles

155 mm (6.0")

1.5 kg (3.3 lb)

# Remedies

Replace Repair Repair

Repair or replace

# Symptoms & Probable Causes

#### 2. Insufficient sound

contact

- a. Wire loose
- b. Wire incorrect
- c. Horn switch poor contact
- d. Horn out of adjustment
- e. Horn contact plate poor
- f. Condenser or resistor defective
- g. Diaphragm defective

# Removal

- Remove the radiator grille, and remove the oil cooler with the pipe.
   Do not disconnect the oil cooler pipe from the oil cooler.
- Remove both horn wiring connections.

Remove the securing bolts, and remove the horn/s.

### Adjustment

- Connect an ammeter onto the horn, and inspect the amperage of the horn.
- To adjust the amperage of the horn, turn the adjusting screw at the rear of the horn to obtain the amperage of 3.5 amperes.

To increase the amperage, turn the adjusting screw clockwise, and to decrease the amperage, turn the adjusting screw counterclockwise.

If necessary, clean the contact points with a fine grit emery cloth.

- 3. To adjust the horn sound.
  - a. Remove the adjusting screw bolt cap.
  - b. Loosen the lock nut.
  - c. Screw the adjusting bolt fully, then screw back 270° to obtain a proper air gap of 0.7 mm or 0.28".

#### Remedies

Repair

Repair

Repair

Repair Repair

### Replace

Replace

d. Tighten and lock the lock nut, then install the adjusting screw bolt cap.

# Installation

Follow the removal procedures in the reverse order.

# WIRING HARNESS

### Removal

- Disconnect the battery cables from the battery terminals.
- Disconnect all wiring connections. Disconnect the front wiring harness and the rear wiring harness from the connections at the right cowl upper portion.
- Remove the wiring harness from the wiring harness clamps.
- Remove the wiring harness from the car interior.

# <u>Installation</u>

Follow the removal procedures in the reverse order by referring the wiring diagram.

#### Color Codes

The first alphabet indicates the basic color of the wire, and the second alphabet indicates the spiral line color. R is red, W is white, L is blue, G is green, Y is yellow, B is black, and O is orange.

Example: RG is for red, and green line

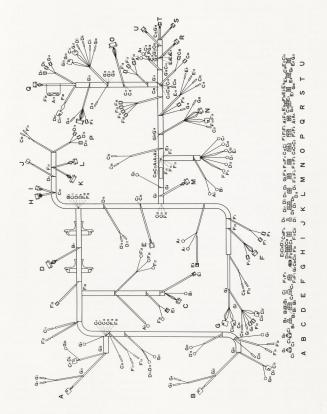


Fig.16-34 Cowl to Headlight Wiring Harness

Keys	Connectio	ns	Color
A1 ~A'1 A2 ~A'2	Starter motor (B) Starter magnet switch (S)	Ammeter (+)	B BW1
A3 ~A13	Ammeter (-)	B1 ~ B'1 connected	W
A4 ~A14	B1 ~ B'1 connected	Ignition switch (AM)	BR1
A5 ~A15	Ignition switch (IG)	Fuse box ignition (B)	L
A6 ~A16	A5 ~ A'5 connected	Ignition coil (B)	BY1
B1 ~B'1	Alternator (B)	Fuse box battery (B)	W
B2 ~B'2	Voltage regulator (IG)	D1 ~ D1 connected	WR1
B3 ~B13	Alternator (F)	Voltage regulator (F)	WG1
B4 ~B'4	B1 ~ B'1 connected	Voltage regulator (B)	W
B5 ~B'5	Alternator (N)	Voltage regulator (N)	WL1
B6 ~B'6	Alternator (E)	Voltage regulator (E)	WB1
C1 ~ C'1 C2 ~ C'2	Fuse box (light)	Light control switch (B)	R
C3 ~C'3	Light control switch Dimmer switch (Hi-beam)	Dimmer switch (B)	RW1 RY1
C4 ~C14	C3 ~ C'3 connected	Headlight R.H. (Hi-beam) Headlight L.H. (Hi-beam)	RY1
C5 ~ C'5	C3 ~ C'3 connected	Hi-beam indicator light (B)	RY1
C6 ~ C'6	Dimmer switch (Lo-beam)	Headlight R.H. (Lo-beam)	RG1
C7 ~C17	C6 ~ C'6 connected	Headlight L.H. (Lo-beam)	RG1
C8 ~C'8	Light control switch (tail)	Rear harness connection	
		(tail B)	G
C9 ~C19	Light control switch (parking)	Front combination light (R.H.)F	GO1
C10~C'10	C9 ~ C'9 connected	Front combination light (L.H.)	GO1
C11~C'11	C8 ~ C'8 connected	Engine room inspection light (B)	
C12~C'12	Light control switch (meter)	Oil pressure gauge light (B)	RB1
C13~C'13	C12 ~ C'12 connected	Speedometer light (B)	RB1
C14~C!14 C15~C'15	C12 ~ C'12 connected C12 ~ C'12 connected	Ammeter light (B)	RB1
C15~C15	C12 ~ C12 connected	Water temperature gauge light	DD1
C16~C'16	C12 ~ C'12 connected	(B)	RB1 RB1
C17~C'17	C12 ~ C'12 connected	Oil temperature gauge light (B) Tachometer light (B)	RB1
C18~C'18	C12 ~ C'12 connected	Fuel gauge light (B)	RB1
C19~C'19	C12 ~ C'12 connected	Auto clock light (B)	RB1
C20~C120	C12 ~ C'12 connected	Stop watch light (B)	RB1
C21~C!21	C12 ~ C'12 connected	Heater control lever light (B)	RB1
C22~C'22	C8 ~ C'8 connected	Glove box light (B)	RW1
C23~C'23	Fuse box (spare)	Fog light switch (B1)	RW1
C24~C'24	Fog light switch (L)	Fog light R.H. (B)	RB1
C25~C'25	C24 ~ C'24 connected	Fog light L.H. (B)	RB1
C26~C'26	Fog light switch (B2)	C6 ~ C'6 connected	RG1
C27~C'27	C23 ~ C'23 connected	Rear harness connection (Room Light)	RG1
C28~C'28	Rear harness connection	Door courtesy light switch R.H. (S)	RW1
C29~C'29	C28 ~ C'28 connected	Door courtesy light switch L.H (S)	RW1
C30~C130	Rear harness connection	Courtesy light switch (S)	RY1
C31~C'31	C30 ~ C'30 connected	Courtesy light R.H. (E)	RY1
C32~C132	C23 ~ C'23 connected	Courtesy light R.H. (B)	RW1
C33~C'33	C23 ~ C'23 connected	Courtesy light L.H. (B)	RW1

Keys	Connecti	ons	Color
C34~C'34 C35~C'35 C36~C'36 C37~C'37 D1 ~D'1 D2 ~D'2 D3 ~D'3 D4 ~D'4 D5 ~D'5 D6 ~D'6 D7 ~D'7	Courtesy light L.H. (E) Fuse box (meter) Back-up light switch (L) Glove box light (E) Fuse box (turn signal) D' ~ D'I connected Flasher unit (L) Turn signal switch S(R.H.) Turn signal switch S(L.H.) Turn signal relay F(R.H.) D6 ~ D'6 connected	Courtesy light switch (L) Back-up light switch (B) Rear harness connection Glove box courtesy switch Flasher unit (B) Turn signal relay (B) Turn signal relay (unit) Turn signal relay S(R.H.) Turn signal relay S(L.H.) Front combination light (R.H.) Turn signal indicator light R.H. (B) F	RY1 RL1 RY1 GR1 GR1 GL1 GY1 GB1 GY1
D8 ~D'8 D9 ~D'9	Turn signal relay F(L.H.) D8 ~ D'8 connected	Front combination light (L.H.) Turn signal indicator light	FGB1
D10~D'10	Turn signal relay R(R.H.)	L.H. (B) Rear harness connection	GB1 GY1
D11~D'11	Turn signal relay R(L.H.)	(rear turn signal R.H.) Rear harness connection (rear turn signal L.H.)	GB1
D12~D'12 D13~D'13 D14~D'14 D15~D'15 D16~D'16	Fuse box (horn) Horn switch (E) Horn relay (H) Horn R.H. (B) D12 ~ D'12 connected	Horn relay (B) Horn relay (S) Horn R.H. (B) Horn L.H. (B) Stop light switch (B)	GY1 GB1 GW1 GW1 RW1
D17~D'17 E1 ~E'1 E2 ~D'2 E3 ~D'3 E4 ~D'4 E5 ~D'5	Stop light switch (L) Fuse box (meter) E1 ~ D'1 connected E1 ~ E'1 connected E1 ~ E'1 connected Water temperature gauge	Turn signal relay (stop) Water temperature gauge (IG) Oil temperature gauge (IG) Gil temperature gauge (IG) Fuel gauge (IG) Water temperature gauge	GW1 Y Y Y Y
E6 ~E'6	(unit) Oil temperature gauge	sender (B) Oil temperature gauge	YG1
E7 ~E'7	(unit) Oil pressure gauge (unit)	sender (B) Oil pressure gauge sender	YW1
E8 ~E18	Fuel gauge (unit)	(B) Rear harness connection (fuel sender)	YB1 YR1
E9 ~E'9 E10~E'10 F1 ~F'1 F2 ~F'2	D12 ~ D'12 connected E9 ~ E'9 connected Fuse box (wiper) F1 ~ F'1 connected	Stop watch (B) Auto clock (B) Wiper motor (B) Wiper switch (B)	R R L L
F3 ~F'3 F4 ~F'4 F5 ~F'5 F6 ~F'6 F7 ~F'7	Wiper motor (+1) Wiper motor (+2) Wiper motor (+3) Wiper motor (-S) E1 ~ E'1 connected	Wiper switch (+1) Wiper switch (+2) Wiper switch (+3) Wiper switch (-S) Washer motor (B)	LB1 LO1 LR1 LW1 L
F8 ~F'8 F9 ~F'9 F10~F'10 F11~F'11 F12~F'12	Washer motor (E) Fuse box (wiper) Blower motor switch (Hi) Blower motor switch (Med) Blower motor switch (Low)	Wiper switch (washer) Blower motor switch (B) Blower motor (Hi) Blower motor (Med) Blower motor (Low)	LY1 L LB1 LY1 LR1

Keys	Connect	ions	Color
F13~F'13	F9 ~ F'9 connected	Rear harness connection (fuel pump B)	BW1
F14~F'14	F9 ~ F19 connected	Back window defroster switch (B)	L
F15~F'15	Back window defroster switch (W)	Rear harness connection (back window defroster B)	LW1
F16~F'16 F17~F'17	D12 ~ D'12 connected Headlight retraction switch (UP)	Headlight retraction switch (B) Headlight retraction motor R.H. (UP)	LR1
F18~F'18	F17 ~ F'17 connected	Headlight retraction motor L.H. (UP)	L L
F19~F'19	Headlight retraction switch (down)	Headlight retraction motor R.H. (down	
F20~F'20	F19 ~ F'19 connected	Headlight retraction motor L.H. (down	) LW1
F21~F'21 F22~F'22 F23~F'23	D12 ~ D'12 connected D12 ~ D'12 connected D12 ~ D'12 connected	Cigarette lighter (B) Cigarette lighter (B) Engine room inspection consent	RB1 RB1 R
F24~F124	F22 ~ F'22 connected	Instrument panel glove box inspection consent	R
F25~F'25	D1 ~ D1 connected	Radiator thermic control relay (B)	L
F26~F126	Radiator thermic control (S)	Radiator thermic control switch (B)	LW1
F27~F'27	Radiator thermic control relay (M)	Engine cooling fan motor (B)	LB1
F28~F'28	F27 ~ F'27 connected	Engine cooling fan motor indicator light	LB1
F29~F129	Ignition switch (ACC)	Fuse box 15A (IN)	LB1
F30~F'30	Fuse box 15A (OUT)	Radio control switch (B)	LB1
F31~F'31	Radio control switch (Radio ON)	Radio tuner (B)	L
F32~F'32	Radio control swtich (Antenna UP)	Rear harness connection (Antenna motor)	LW1
F33~F'33	Radio control switch (Antenna DOWN)	Rear harness connection (Antenna motor)	LR1
G1 ~G'1 G2 ~G'2	Headlight R.H. (E) Headlight safety switch R.H. (E)	Headlight safety switch R.H.(H Body ground (E)	WB1 WB1
G3 ~G'3 G4 ~G'4	Headlight L.H. (E) Headlight safety switch L.H. (E)	Headlight safety swtich (H) Body ground (E)	WB1 WB1
G5 ~G'5	Body ground (E)	Blower motor (E)	WB1
G6 ~G'6	Instrument panel glove box inspection consent (E)	G5 ~ G15 connected	WB1
G7 ~G'7	Glove box courtesy switch	$G6 \sim G'6$ connected	WB1
G8 ~G'8	Courtesy light switch (E)	G6 ~ G'6 connected	WB1
G9 ~G19	Fuel gauge (E)	G5 ~ G'5 connected	WB1
G10~G'10	Oil pressure gauge (E)	G9 ~ G'9 connected	WB1
G11~G'11	Oil temperature gauge (E)	G9 ~ G'9 connected	WB1
G12~G'12	Water temperature gauge (E)	G9 ~ G19 connected	WB1

# BODY ELECTRICAL - Wiring Harness 16-25

Keys	Connections		Color
G13~G'13 G14~G'14	Ammeter (E) Turn signal switch (E)	G9 ~ G19 connected G9 ~ G19 connected	WB1 WB1
G15~G'15	Wiper switch (E)	G14 ~ G'14 connected	WB1
G16~G'16 G17~G'17	Speedometer (E) Tachometer (E)	G14 ~ G'14 connected G16 ~ G'16 connected	WB1 WB1
G18~G'18	Hi-beam, turn signal indicator warning light (E)	G16 ~ G'16 connected	WB1
G19~G'19	Radio tuner (E)	G9 ~ G'9 connected	WB1
G20~G'20 G21~G'21	Heater control light (E) Horn R.H. (E)	G9 ~ G'9 connected G2 ~ G'2 connected	WB1 WB1
G22~G'22	Horn L.H. (E)	G4 ~ G'4 connected	WB1
G23~G'23	Front combination light R.H. (E)	G2 ~ G12 connected	WB1
G24~G'24	Front combination light L.H. (E)	G4 ~ G14 connected	WB1

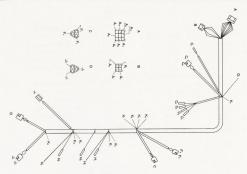


Fig.16-35 Rear Light Wiring Harness

Y5318

# Rear Light Wiring Harness

Keys	Connecti	ons	color
A1 ~C1 A2 ~C2 A3 ~C3 A4 ~C4 A5 ~C5 A6 ~C6	Main harness connection	Fuel pump regulator (B) Room light (B) Room light door switch (S) Back window defroster (B) Radio antenna motor (UP) Radio antenna motor (DOWN)	BW1 RG1 RW1 LW1 LW1 LR1
A7 ~F1 K1 ~H1 K2 ~H2 K3 ~J1	Main harness connection K1 is connected to K3 ~ J1 K2 is connected to K3 ~ J1 K3 is connected to A7 ~ F1	Tail light R.H. (B) License light R.H. (B) License light L.H. (B) Tail light L.H. (B)	G G G
A8 ~F2 A9 ~J2 A10~F3 K4 ~J3 K5 ~H3 A11~J4 A12~C7 D1 ~F4	Main harness connection Main harness connection Main harness connection K4 is connected to A10~F3 K5 is connected to A3~C3 Main harness connection Main harness connection Body ground	Rear turn signal light R.H. (B) Rear turn signal light L.H. (B) Back-up light R.H. (B) Back-up light L.H. (B) Back-up signal L.H. (B) Back door courtesy switch (S) Fuel gauge sender (B) Room light courtesy light (H) Rear combination light R.H.	GY1 GB1 RL1 RL1 RW1 YR1 R
K6 ~F5 K7 ~J5	K6 is connected to D1 $\sim$ F4 K7 is connected to D1 $\sim$ F4	(E) Back-up light R.H. (F) Rear combination light L.H. (E)	WB1 WB1
K8 ~J6 H4 ~K9 H5 ~K10	K8 is connected to K7 ~ J5 License light R.H. (E) License light L.H. (E)	Back-up light L.H. (E) K9 is connected K7 ~ K5 K10 is connected K7 ~ J5	WB1 WB1 WB1